



Personal Protective Equipment: Considerations for Hazard Communication Documents

Presented to:

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Today's Presentation

- ★ We will focus on PPE selection as it pertains to GHS-compliant Safety Data Sheets (SDSs)
- ★ Some background information, theoretical and practical considerations
- ★ PPE by route of exposure
- ★ We will NOT be discussing labeling requirements

PPE – Routes of Exposure

We can really condense PPE selection down to 3 basic routes:

- inhalation;
- dermal, and;
- ocular.

Dermal can further be broken down into hand protection v. body protection. (*Note: we are not covering physical hazards today*).

Reminder: Hazard v. Risk

- ★ SDS Authors are generally not allowed to make judgments about PPE information to be included based on *assumptions about downstream exposure situations* (REACH Annexes on Extended SDSs are an exception).
- ★ We are not at the user's site, so we can't accurately estimate exposure (by ANY route) – in addition to precautionary handling statements, we can only give reasonably specific options for PPE.

Exposure Assessment Caveats

- ✦ As stated in the previous slide...we cannot perform an accurate exposure assessment – the reader has to do this – so...it behooves manufacturers and preparers to explicitly state this in Section 8 of their SDSs!!

PPE for Chemical Eye Protection

- ★ Safety Glasses with fixed sideshields:
 - ★ Mechanical irritants and/or low-hazard (e.g. minimal irritancy) solids/pastes/liquids
- ★ Indirect vented goggles:
 - ★ Moderate or high level of irritancy solids/pastes/liquids
- ★ Indirect Vented Goggles + Faceshield
 - ★ Corrosive solids/pastes/liquids (generally pH <2 or >11.5, depending on buffering capacity)
- ★ Unvented Goggles
 - ★ Specific high-hazard materials, e.g. formaldehyde

PPE for Inhalation

- ★ Two key pieces of information needed for respirator selection are:
 - Identity of airborne contaminants (we know these from the formulation) and;
 - The airborne concentration, in the user's environment (again, we generally won't know this information), so.....
- ★ The best we can do is provide general options based on the ingredients present in the formulation.

Personal Protection - Respirators

- ★ Two basic types of respirators
 - Air purifying respirator (APR)
 - Air-supplying
- Three basic facepiece configurations
 - Half facepiece
 - Full facepiece
 - Half OR full facepiece

Air Purifying Respirators

- ★ Can be assigned for individual components by cartridge type from manufacturers – e.g. organic vapor
- ★ Remember to consider lack of information on how product may be used – e.g. has dissolved solids in a liquid media, but may become aerosolized, so addition of a particulate combination or prefilter may be advised
- ★ PAPRs (Powered Air Purifying Respirators) – offer much higher protection factors, but need for assigning them is determined on exposure levels, which we won't know

Air Supplying Respirators

- ★ Necessary for components that present a concern of oxygen deficiency (e.g. propellants, other asphyxiants)
- ★ VOCs – if the molecular weight is < 50 and B.P. < 70 C., then migration in/through the sorbent bed is likely, and exposure may occur
- ★ Unknowns – thermal/chemical degradation products

Respirators – Global Issues

- ✱ Different countries have different terminology and classification schemes for respirator types
- ✱ Example: in the U.S., NIOSH certifies different efficiency levels and oil-resistant classes for particles (e.g. N95, P100, etc.) – EU does not
- ✱ As a manufacturer or author, you will need to choose how to align (or genericize) your SDS language

PPE for Skin Protection

- ★ PPE Material Selection for skin protection is NOT an exact science
- ★ Most chemicals do not have published breakthrough data for glove materials (approximately 400-500 out of 60,000+ chemicals in commerce)
- ★ Mixtures present special challenges for determining a single glove material
- ★ Broad-spectrum gloves (e.g. polymer laminates) can help solve some of these issues, but generally have poor dexterity and acceptance

Glove Selection – General Considerations

- ★ Pure materials are the most straightforward
- ★ Important to determine which gloves types are NOT good choices (due to degradation)
- ★ Approach extrapolation based on similar molecular structures with care:
 - ★ e.g. Methyl acrylate - butyl rubber is best choice
 - ★ Methyl methacrylate - PVA is best choice

Information Resources

☀ Most definitive general resources are:

- ☀ Forsberg and Mansdorf Guide



- ☀ Trade associations (e.g. acrylates)

- ☀ Glove manufacturer's guides (but specific to their glove models)

☀ Secondary resources:

- ☀ Gestis website (German) – use caution – not as definitive as Primary resources (above), but very useful for identifying which gloves not to recommend due to degradation

Glove Testing

- ✦ Methods include ASTM 739, EN 374-3 and ISO 6529
- ✦ All have strengths and weaknesses
- ✦ EN used “Normalized BTT” (breakthrough time) - when permeation >0.1 or $1 \text{ mg}/(\text{cm}^2 \times \text{min})$

Glove Testing

☀ Detection is easiest for:

- ☀ volatile solvents
- ☀ inorganic acids or alkaline solutions

☀ Detection is difficult for:

- ☀ Non-volatiles
- ☀ Poor solubility in water
- ☀ Reactive chemicals (e.g. isocyanates)

Glove Testing

- ✦ Results are always somewhat equivocal, because:

Plan A – Use the Forsberg Guide (industry standard)

Maker Bay - Primary Chemicals Used	Glove Material						
	Butyl Rubber	Neoprene	Nitrile	PVAL	PVC	Viton	Silver Shield/Barrier
Frequently Used:							
Ethoxyethanol (2-)	G	Y	Y	R	R	R	G
Ethylbenzene (trace?)	R	R	R	R	R	G	?
Formaldehyde	G	G	G	R	Y	G	G
Methylenedianiline (4,4) (MDA)	G	G	R	?	?	G	G
Aniline (surrogate for MDA)	G	Y	Y	G	Y	Y	G
Phenol	G	Y	?	Y	?	G	G
PMA (108-65-6)	G	R	Y	G	R	G	G
PME (320-67-8)	G	Y	Y	?	Y	G	?
TDI (trace)	G	R	R	G	R	G	G
Toluene (trace)	R	R	R	G	R	G	G
Xylene	R	R	R	G	R	G	G
Misc:							
Acetone	G	R	R	R	R	R	G
Ammonia	?	?	?	?	?	?	?
Ammonium hydroxide	G	G	G	R	Y	G	?
Di(2-ethylhexyl) Phthalate (DEHP)	G	?	Y	?	R	G	G
Glutaraldehyde (MDA Decon Sol)	G	G	G	R	?	G	G
IPA (Isopropanol) - used in mixes	G	G	G	R	Y	G	G
Methoxy-2-Propanol (1-) (PME)	G	Y	Y	?	Y	G	?
Methyl Ethyl Ketone (MEK)	G	R	R	R	R	R	G
Potassium Hydroxide	G	G	G	R	G	G	G
Sodium Hydroxide (30-70%)	G	G	G	G	G	G	G

Main ingredients of phenolic and urethane system mixes.

These chemicals used less frequently and/or separately



G	Greater than 4 hours
Y	1 to 4 hours
R	Not recommended <1 hour
?	Not tested

Chemical-Resistant Glove Selection Guide for Regulated Areas

Resin Family / Activity	Glove Based on Forsberg Guide
Wet mixes containing: <ul style="list-style-type: none"> • MDA • Lapox K450 • BL • PMA • PME • CB-75 	Barrier™ Glove Liner (68-38-121 thru 124) Use with appropriate outer glove to prevent puncture and improve dexterity (e.g., nitrile slurry-glove) 
Contents in question	
Raw MDA or Lapox K-450	Butyl Rubber (3M# 68-38-117 thru 120)
Phenolic Mixes	or
Epoxy mixes not containing water	Barrier™ Glove Liner (68-38-121 thru 124) Use with appropriate outer glove to prevent puncture and improve dexterity (e.g., nitrile slurry-glove)
Cleanup with CLI Aromatic Amine Decon. System	
Teardown / Maintenance	
Latex mixes	
Epoxy mixes containing water	Nitrile – 11 mil thick (3M# 68-38-125 thru 128) 

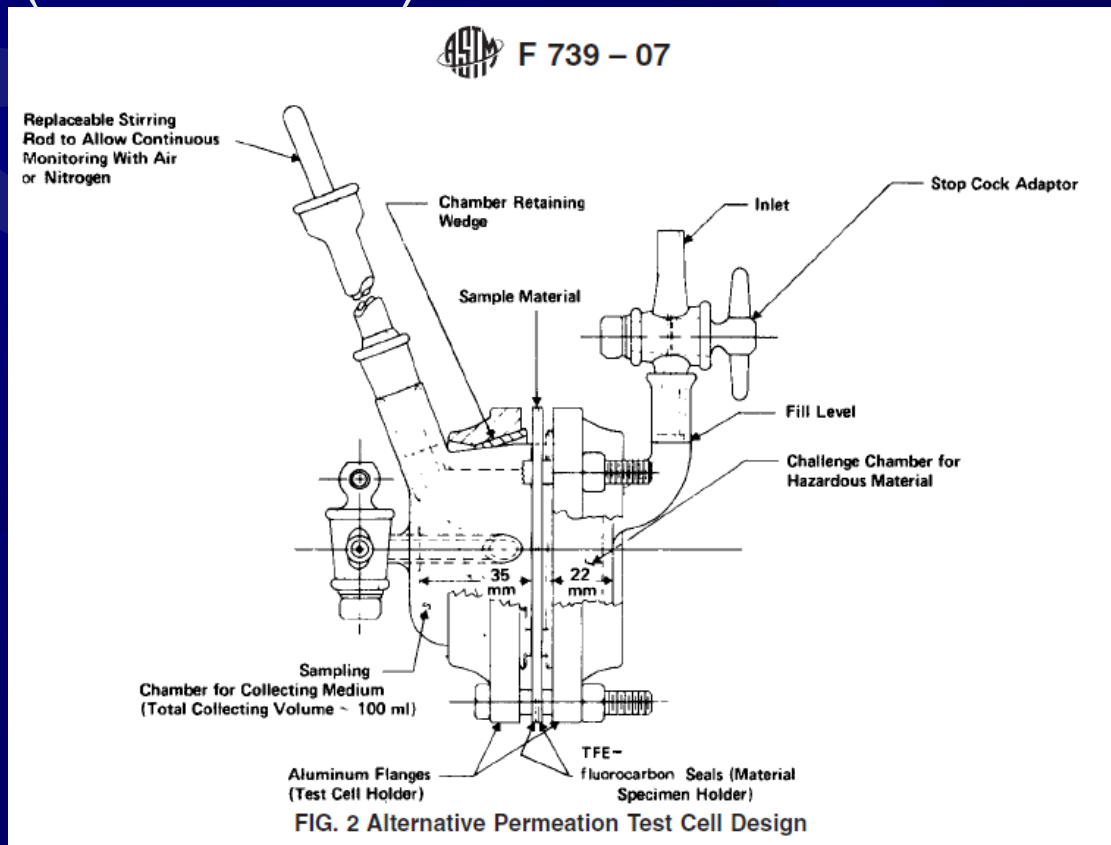
Limitations of the Forsberg Guide:

- Does not specify which type of nitrile glove was tested
- Does not specify what solvent was used
- Does not address mixtures
- Resulting glove options do not meet operator needs:
 - Difficult on/off
 - Low physical strength
 - Low abrasion resistance
 - Poor dexterity

Plan B – Permeation Testing by Glove Manufacturers

Benefits:

- Leverage subject-matter experts at no cost to 3M
- Follow established consensus standard (ASTM F 739)



Manufacturer's Permeation Test Results

Limitations:

- Allows testing for elements of a mixture but Ansell and Best only report total mg permeation
- Allows for a liquid or gas collection medium

Glove Permeation Tests for 3M Polymer Mixes

CHEMICAL	Sample # 1		Sample # 2		Sample # 3		Sample # 4		Sample # 5		Sample # 6		Sample # 7		Sample # 8		Sample # 9	
	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate	Break-thru (min)	Max Perm. Rate
Urethane/PMA 41150000010	10	Good	153	Ex	>480	Ex	10	V-Gd	298	Ex	163	V-Gd	not tested		not tested		not tested	
Urethane/Xylol 411500411311	<10	Good	36	Good	<10	Good	50	Good	75	Fair	48	Fair	25	Fair	64	Good	199	Good
Phenolic/PME 41150040818	90	V-Gd	35	V-Gd	>480	Ex	>480	Ex	>480	Ex	>480	Ex	not tested		not tested		not tested	

Threshold rate for breakthrough time is 0.1 ug / cm2 / min as per ASTM standard F739

Permeation ratings: (per N. Schlatter)

- Poor < 9000 ug/cm2/min
- Fair < 900 ug/cm2/min
- Good < 90 ug/cm2/min
- V-Gd < 9 ug/cm2/min
- Exc. < 0.9 ug/cm2/min

Chemical-Resistant Glove Guide for MDA Regulated Areas

Updated 12/15/09

Activity	Glove Options
<p data-bbox="334 215 575 311">Routine contact with wet or tacky mixes</p> <p data-bbox="334 372 529 401">Cleanup with:</p> <ul data-bbox="355 411 568 558" style="list-style-type: none"><li data-bbox="355 411 568 468">• Solvents (PME, PMA, xylene)<li data-bbox="355 472 568 558">• CLI Aromatic Amine Decon. System	<p data-bbox="620 205 1180 234">Best Nitri-Pro: Cotton reinforced nitrile</p> <ul data-bbox="658 239 1315 334" style="list-style-type: none"><li data-bbox="658 239 987 268">• 3M Stock #68-38-063<li data-bbox="658 272 1315 334">• Maximum use time: 24 hours from chemical contact 
<p data-bbox="334 719 581 848">High dexterity, <u>light duty</u> tasks – contact with wet or tacky mixes</p>	<p data-bbox="620 605 1070 634">Best Nitri-Dex 707: 9-mill nitrile</p> <ul data-bbox="658 639 1309 805" style="list-style-type: none"><li data-bbox="658 639 1309 668">• 3M Stock #68-38-121 to 124 (Size 6, 7, 8, 10)<li data-bbox="658 672 1309 733">• Maximum use time: 1-hour from chemical contact<li data-bbox="658 738 1309 805">• Do not use with pure solvents (PMA, PME, Xylol) 
<p data-bbox="334 1072 581 1200">Wipe sampling only – no contact with wet or tacky mixes</p>	<p data-bbox="620 993 1170 1022">Ansell Touch N Tuff Disposable Nitrile</p> <ul data-bbox="658 1028 1286 1090" style="list-style-type: none"><li data-bbox="658 1028 1199 1056">• 3M Stock #68-38-050 to 053 (S – XL)<li data-bbox="658 1061 1286 1090">• Discard after each use or 15 minutes max 

Note time use limits

- Inspect gloves each time they are put on. Discard if visibly damaged or worn.
- Cut-resistant gloves should cover chemical-resistant gloves when used together



Learnings:

- **Forsberg guide not useful regarding MDA**
- **Manufacturer's permeation tests measured only volatile components**
- **Manufacturer's permeation tests do not address components of mixtures – report total mg permeation only**
- **MDA breakthrough took longer than solvent breakthrough for all the gloves and mixes tested**
- **MDA penetrated unsupported gloves significantly faster than supported gloves of the same material (nitrile and neoprene)**

Glove Selection

- One approach is establishing a hierarchy of health endpoints, based on severity and reversibility
- Fatal in contact with skin
- Corrosive
- Dermal sensitizer
- Skin-absorbable toxin
- Irritant
- Dermal defatting

Glove Selection: Final thoughts

- ★ If you mix or compound raw materials from another manufacturer, request that they conduct testing (nominal cost)
- ★ Work directly with a glove manufacturer to conduct testing for you – but, remember – their ‘answer’ will be one of their own glove models, and you must use care in genericizing results
- ★ Gestis guide in EU (also gives BT data)
<http://www.dguv.de/ifa/en/gestis/stoffdb/index.jsp>,
- ★ <http://www.ansellpro.com/specware/> index.asp
- ★ http://www.ansellpro.com/download/Ansell_8thEditionChemicalResistanceGuide.pdf

Closing Comments

- ✱ This was a VERY brief overview!
- ✱ Don't consider someone 'trained' to perform PPE selection after a presentation such as this – you can attend a week-long course on respirator or glove selection alone.
- ✱ Push for improvements at the Trade Association and Regulatory level, especially for dermal PPE selection.